Getting started with ProSimPlus®

Use Case 1: Main features overview

Software & Services In Process Simulation



We guide You to efficiency

Introduction

ProSimPlus is a process engineering software that performs rigorous mass and energy balance calculations for a wide range of industrial steady-state processes. It is used in design as well as in operation of existing plants for process optimization, units troubleshooting or debottlenecking, plants revamping or performing front-end engineering analysis.

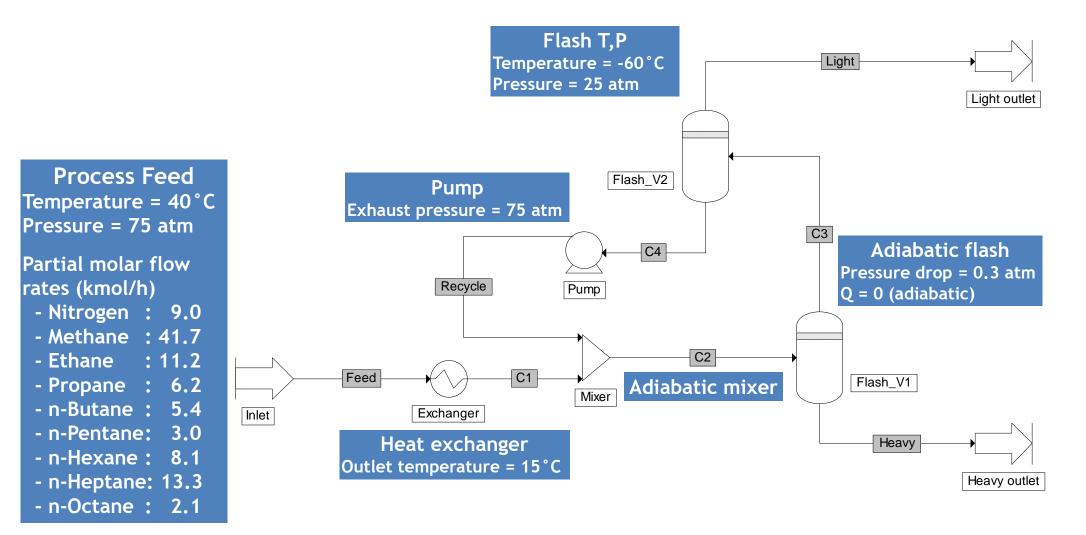
This document gives a general overview of ProSimPlus features. It is based on the "Simple example", available on ProSim web site: <u>www.prosim.net</u>.

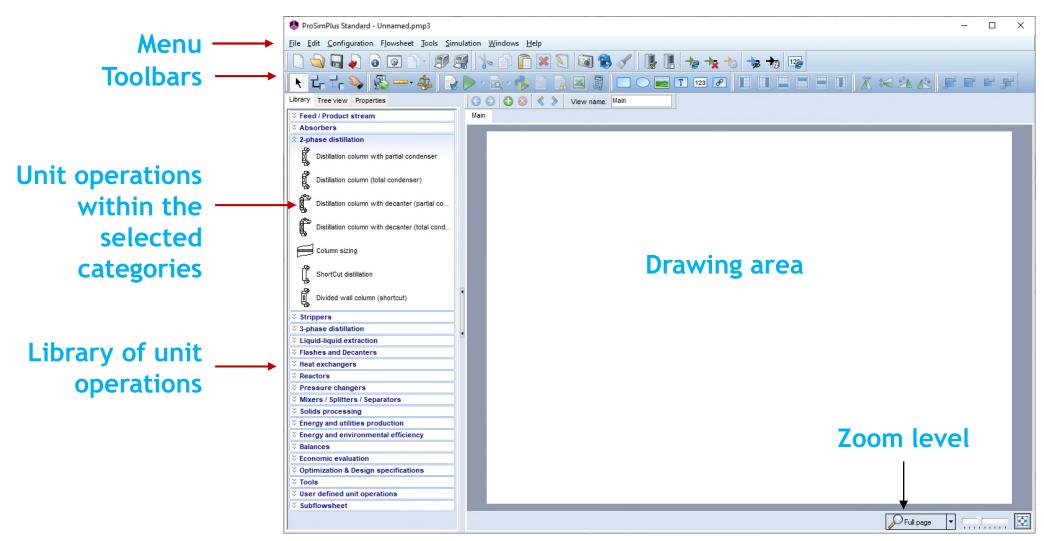
The steps to create and analyze the flowsheet are the following:

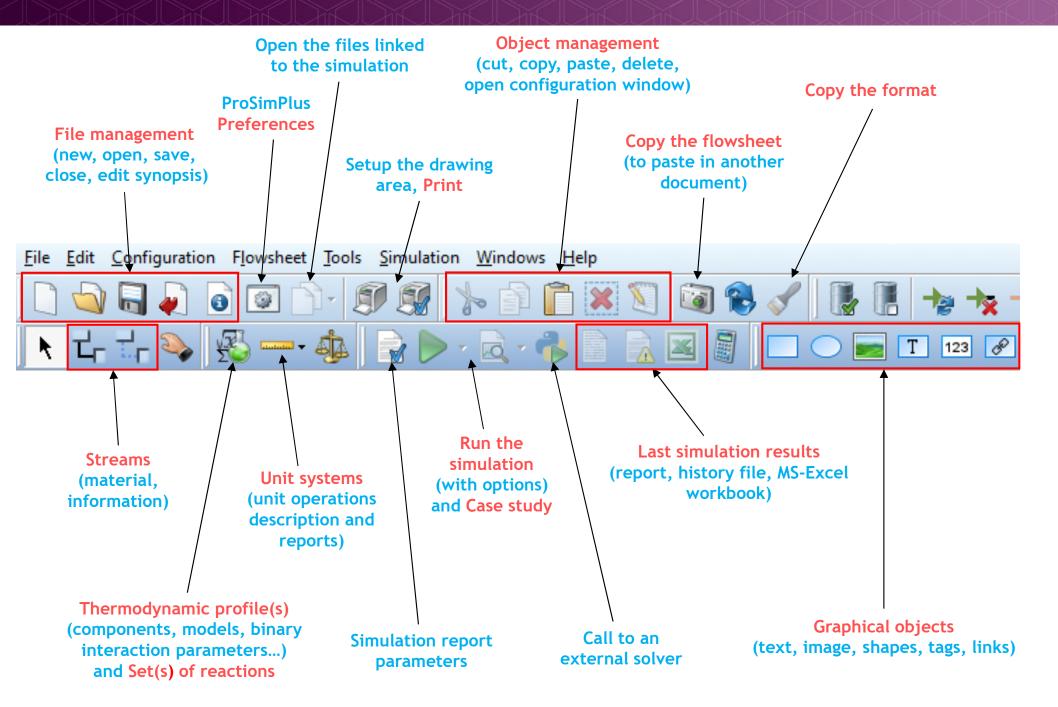
- Step 1 Select the components
- Step 2 Select the thermodynamic model
- Step 3 Create the flowsheet
- Step 4 Run the simulation
- Step 5 Analyze generated reports
- Step 6 Analyze results from the flowsheet
- Step 7 Graphical User Interface

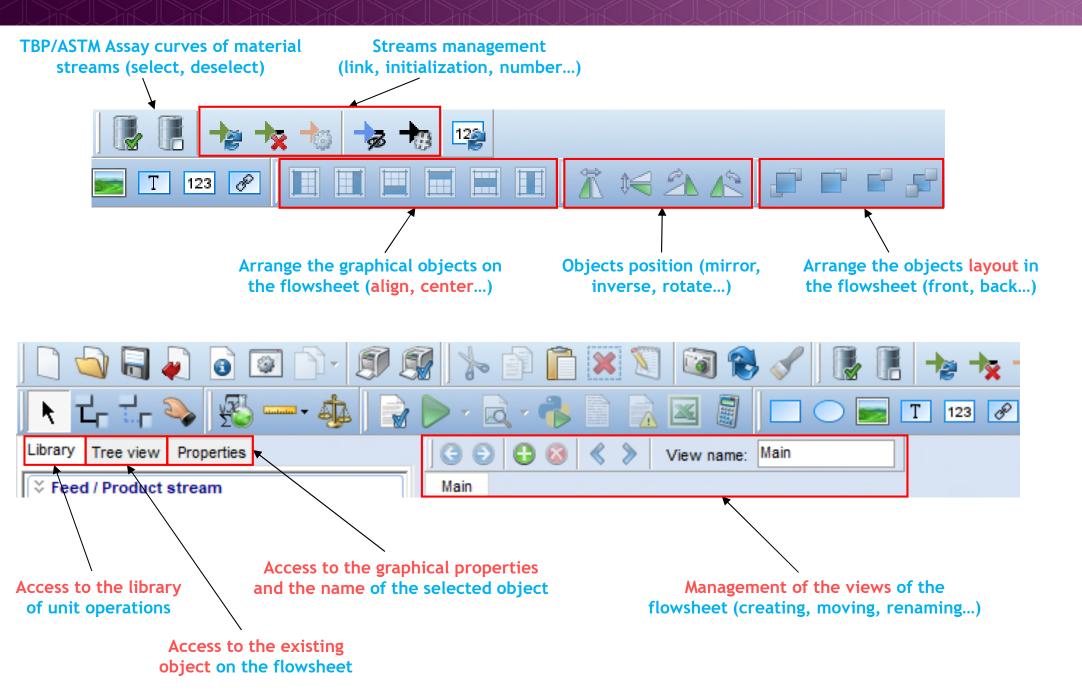
Presentation of the example

The "simple example" consists in separating a hydrocarbons mixture into heavy and light components:

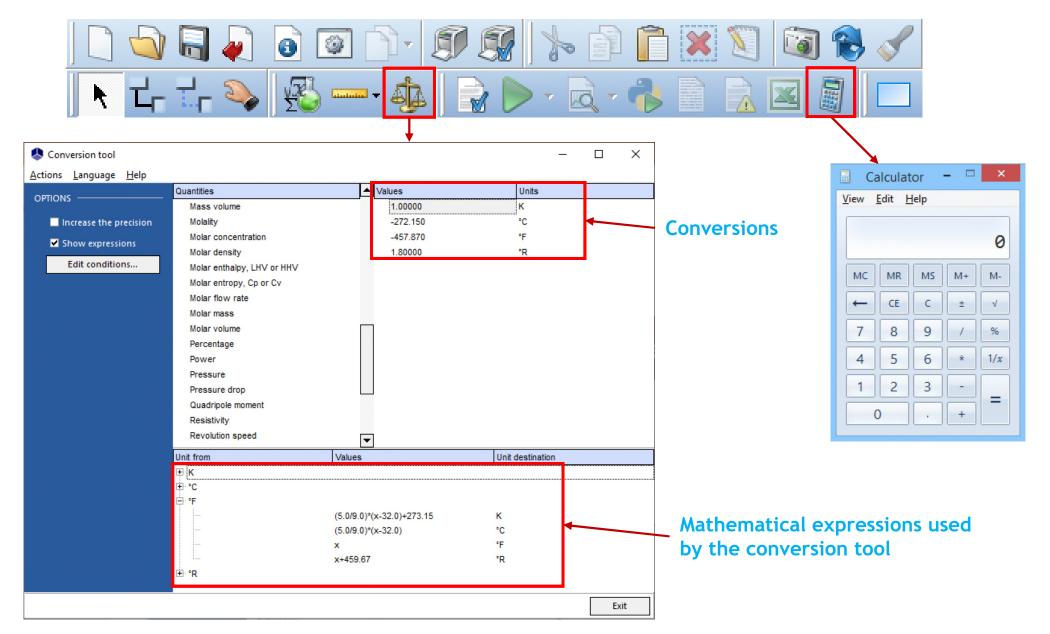








Tools: conversion tool and calculator

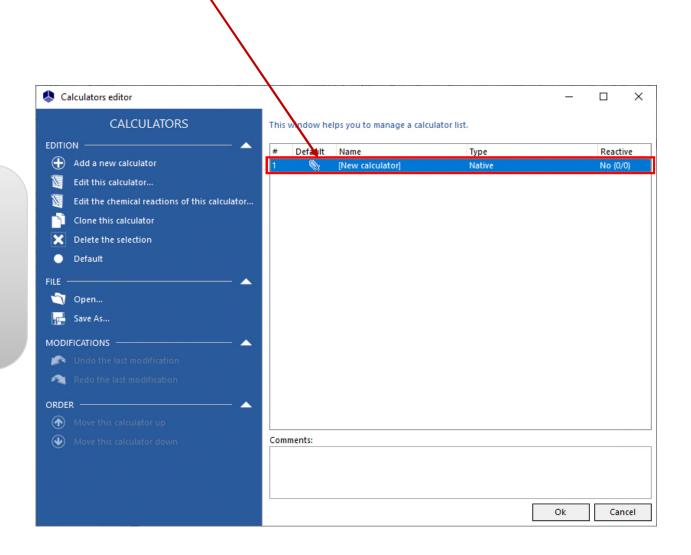


Click on the "Thermodynamics and Compounds" icon

🔹 ProSimPlus Standari - Unnamed.pmp3	-	- 🗆 X
<u>File Edit Configuration Flowsheet Tools</u>	<u>S</u> imulation <u>W</u> indows <u>H</u> elp	
🗋 🖓 🗟 🔊 📩 🧊	♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ ♦ • • • • •	
💽 다 다 💊 🕵 🗝 🎄	📄 🕨 - 🗟 - 🔧 🖹 🔜 📓 🔲 🗢 🔜 T 🚥 🧭 📗 🗉 🖃 📰 🛣 🛣 🖄 🖄 🖉	
Library Tree view Properties	G 🖸 🚯 🔇 📏 View name: Main	
A Feed / Product stream	A Main	
Process feed		
Process outlet		
* Absorbers		
3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		
↓ Liquid-liquid extraction		
☆ Heat exchangers		
Cooler/Heater		
Simple heat exchanger	•	
Generalized heat exchanger		
Plate and frame heat exchanger		
() Shell and tube heat exchanger		
∎ Kettle reboiler		
(IIIII) Heat exchanger rating		
a∰ Double pipe exchanger		
looo Multi-fluid heat exchanger		
Brazed plate fin heat exchanger		
МНХ		
CO-ProSec	▼ Full page ▼	

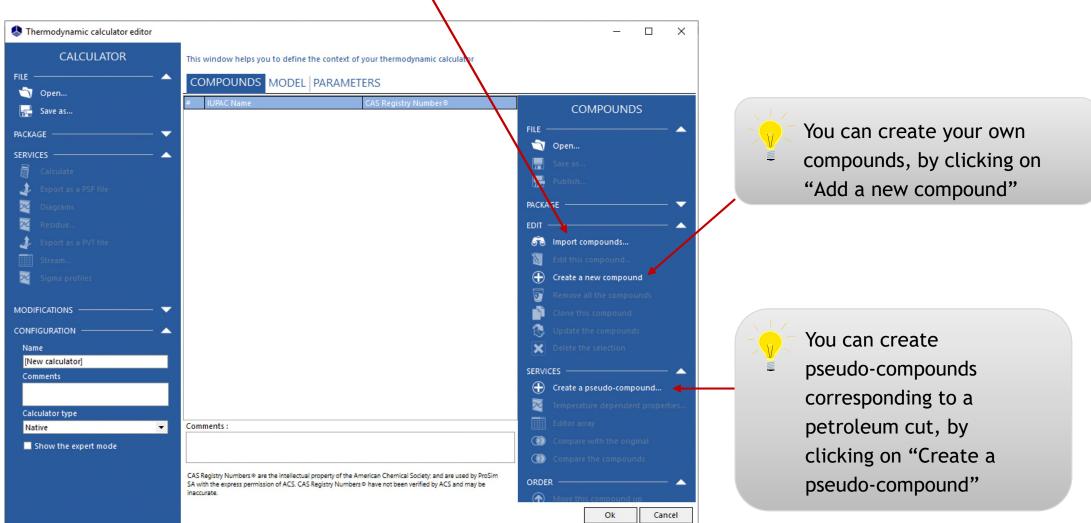
8

For more information about ProSimPlus thermodynamic package (called Simulis Thermodynamics), please consult « Getting Started with Simulis Thermodynamics » documents



Double click on the calculator to open its configuration window

Click on "Select compounds" to import the compounds from the databases available on your computer

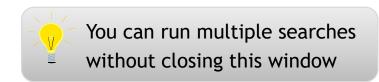


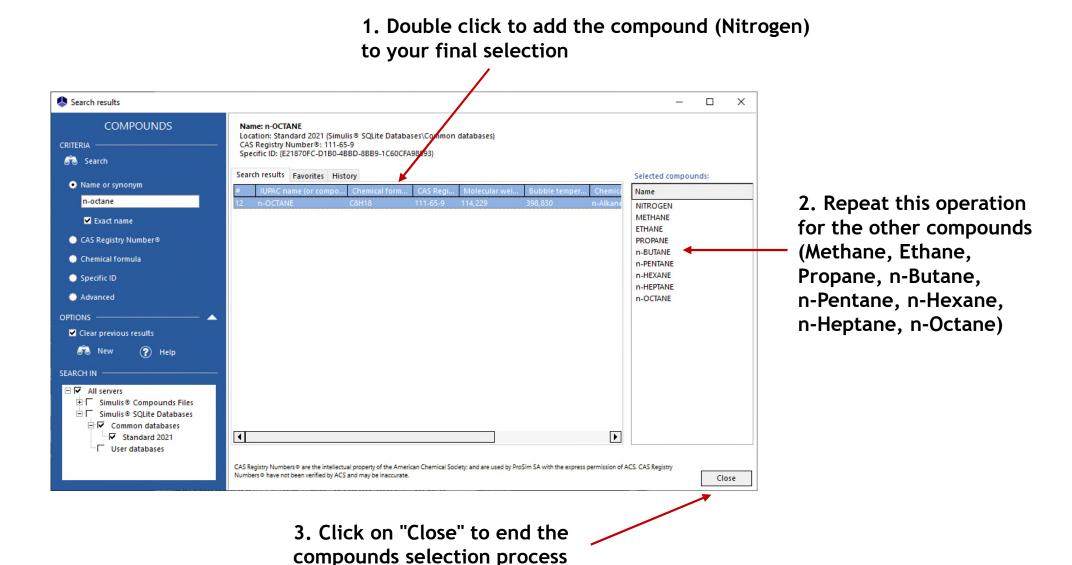
3. Click on the "Search" button to get the list of compounds that match your

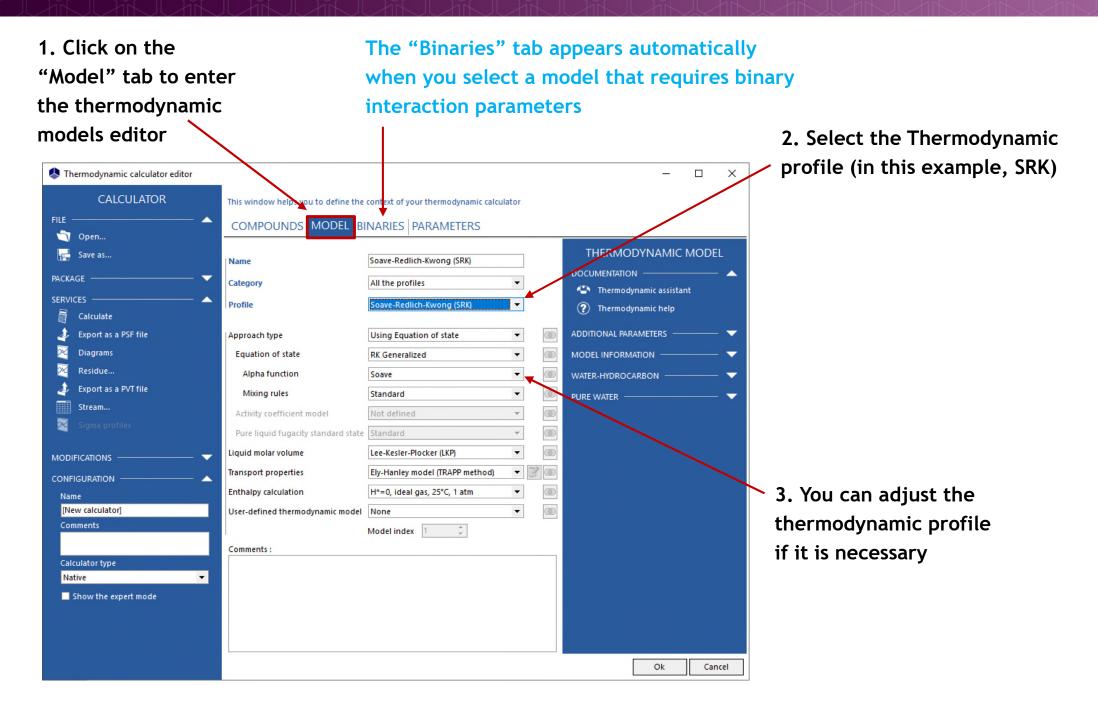
4. The search results are shown in this area

criteria Search results X COMPOUNDS Name: NITROGEN Location: Standard 2021 (Simulis® SQLite Databases\Common databases) CAS Registry Number : 7727-37-9 CRITERIA Specific ID: {B9212495-E88D-42B8-BB8F-1E6294BC71F0 Search Search results Favorites History Selected compounds: Name or synonym Name nitrogen 77,3440 NITROGEN N2 7727-37-9 28,0134 Element Exact name 2. You have access CAS Registry Number® Chemical formula to multiple search Specific ID criteria (in this Advanced OPTIONS example, search Clear previous results "Nitrogen" by name) 🐻 New (?) Help SEARCH IN All servers Simulis[®] Compounds Files Simulis® SOLite Databases Common databases • Standard 2021 ◄ User databases CAS Registry Numbers @ are the intellectual property of the American Chemical Society; and are used by ProSim SA with the express permission of ACS. CAS Registry Numbers @ have not been verified by ACS and may be inaccurate. Close

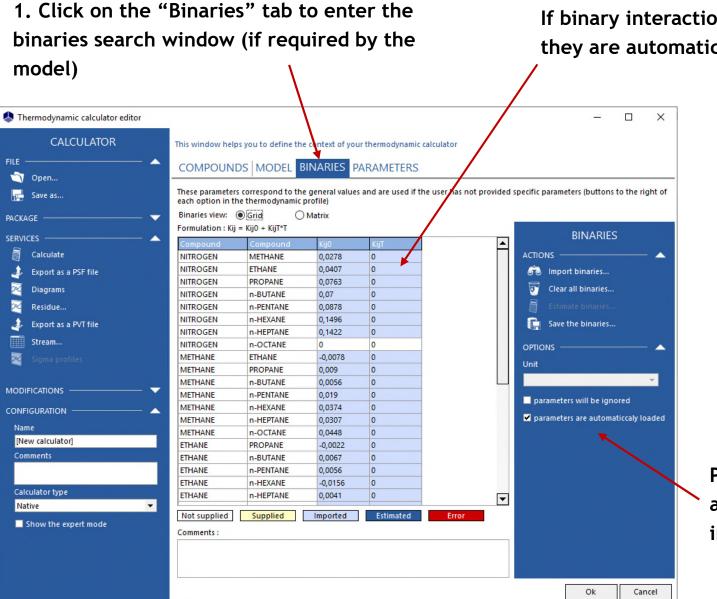
1. Select the compounds server(s) (databases or packages) in which you want to search the compounds







13



If binary interaction parameters are available, they are automatically loaded.

> Possibility to inactivate the automatic loading of the binary interaction parameters

Click on "Import binaries..." to search for the binary interaction parameters in the databases if some parameters are missing, the automatic loading is inactivated, etc.

Thermodynamic calculator editor							×
CALCULATOR	This window hel	ps you to define th	e context of you	ur thermodynamic	calculator		
	COMPOUN	DS MODEL	BINARIES P	ARAMETERS			
V Open	-						
Save as		rs correspond to th he thermodynamic		s and are used if t	the user has not prov	vided specific parameters (buttons to the right	nt (
	 Binaries view;) Matrix				
KAGE	Formulation : Ki	0 0	/ Matrix				1
VICES					1	BINARIES	
Calculate	Compound	Compound	KijO	KijT			
	NITROGEN	METHANE			-		Ľ,
Export as a PSF file	NITROGEN	ETHANE			-	🕝 Import binaries	
Diagrams	NITROGEN	PROPANE			-	Clear all binaries	
Particular States	NITROGEN	n-BUTANE			-	Estimate binaries	
Residue	NITROGEN	n-PENTANE			-		
Export as a PVT file	NITROGEN	n-HEXANE			-	Save the binaries	
Stream	NITROGEN	n-HEPTANE n-OCTANE			-		
	METHANE	ETHANE			-	OPTIONS	2
Sigma profiles	METHANE	PROPANE			-	Unit	
	METHANE	n-BUTANE			-		÷
DIFICATIONS	METHANE	n-PENTANE			-		۲
	METHANE	n-HEXANE			-	parameters will be ignored	
NFIGURATION	METHANE	n-HEPTANE			-	parameters are automaticcaly loa	de
ame	METHANE	n-OCTANE			-		
New calculator]	ETHANE	PROPANE					
omments	ETHANE	n-BUTANE					
	ETHANE	n-PENTANE			-		
	ETHANE	n-HEXANE			-		
alculator type	ETHANE	n-HEPTANE			-		
Native 💌							
Show the expert mode	Not supplied	Supplied	Imported	Estimated	Error		
snow the expert mode	Comments :						

3. Select the binary interaction parameters to be used and click on "OK"

	Search of binaries BINARIES	This window helps you to	select the binaries to take into ac	count during thermodynamic	calculations		-
	Search by O Name OCAS Registry Number®	Starch results Updated b	Compound	Compound	KiiO	KiiT	Comments
	Compound	Standard	METHANE	ETHANE	-0,0078	0	comments
	(Display all)	Standard	METHANE	PROPANE	0,0078	0	
		Standard	METHANE	n-BUTANE	0,009	0	
	Compound	✓ Standard	METHANE	n-PENTANE	0.019	0	
	(Display all)	✓ Standard	METHANE	n-HEXANE	0,015	0	
	Search	✓ Standard	METHANE	n-OCTANE	0,0374	0	
		Standard Standard	METHANE	n-HEPTANE	0,0307	0	
elect the		Standard Standard	METHANE	NITROGEN	0,0278	0	
npounds and	SEARCH IN	Standard	ETHANE	PROPANE	-0,0022	0	
		Standard	ETHANE	n-BUTANE	0,0067	0	
		Standard	ETHANE	n-PENTANE	0,0056	0	
k on "Search"	Simulis [®] Binaries Files	Standard	ETHANE	n-HEXANE	-0.0156	0	
k on Search	Common files	Standard	ETHANE	n-OCTANE	0.017	0	
	User files ⊡ 🔽 Simulis® SQLite Databases	Standard	ETHANE	n-HEPTANE	0,0041	0	
	E Common databases	Standard	ETHANE	NITROGEN	0,0407	0	
	User files	Standard	PROPANE	n-PENTANE	0.0233	0	
	iv osci mes	Standard	PROPANE	n-HEXANE	-0,0022	0	
		Standard	PROPANE	n-HEPTANE	0,0044	0	
		Standard	PROPANE	NITROGEN	0,0763	0	
		Standard	n-BUTANE	n-PENTANE	0,0204	0	
		Standard	n-BUTANE	n-HEXANE	-0,0111	0	
		Standard	n-BUTANE	n-HEPTANE	-0,0004	0	
		Standard	n-BUTANE	NITROGEN	0,07	0	
		Standard	n-PENTANE	n-OCTANE	-0,0022	0	
		Standard	n-PENTANE	n-HEPTANE	0,0019	0	
		Standard	n-PENTANE	NITROGEN	0,0878	0	
		Standard	n HEYANE	D HERTANE	0.0011	0	
		•					

1. Select the binaries server(s) that you want to use for your research

16

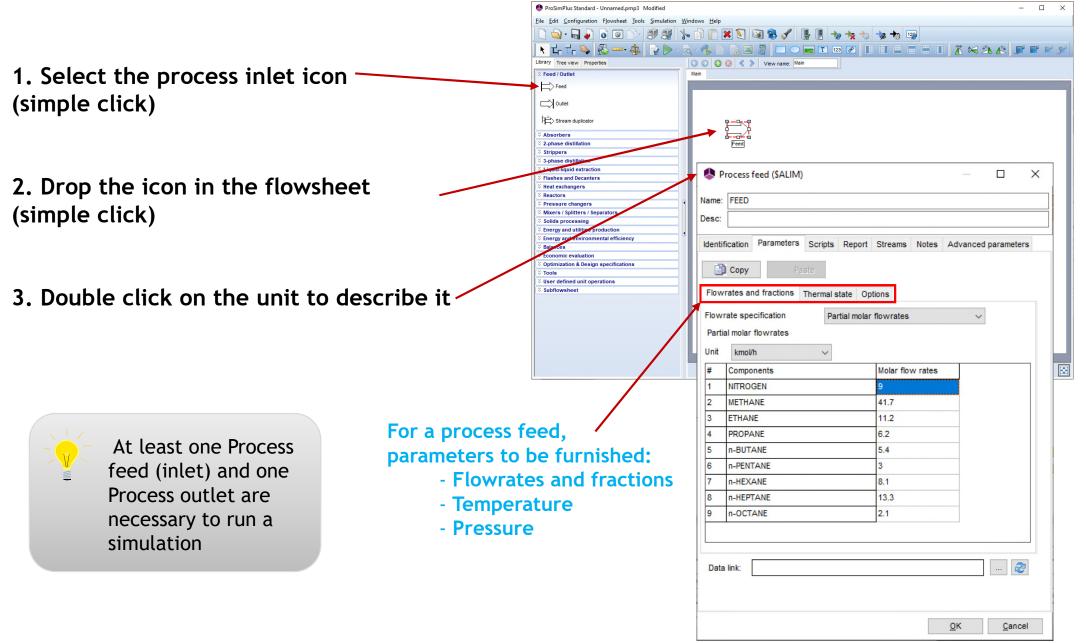
You can display the binaries as a grid or a matrix

Thermodynamic calculator editor							– 🗆 ×	
CALCULATOR	This window help	s you to define th	e context of yo	ur thermodynamic	calculator			
FILE								
n Open	COMPOUN	DS MODEL E	SINARIES	PARAMETERS				
Save as	These parameters each option in th	correspond to the	e general value profile)	s and are used if t	he user has not prov	vided	pecific parameters (buttons to the right of	
	Binaries view:	Grid	Matrix					
ACKAGE +	Formulation : Kij :	= Kij0 + KijT*T						
SERVICES — 🔺	Compound	Compound	KiiO	KiiT			BINARIES	
Calculate	NITROGEN	METHANE	0,0278	0		H		
	NITROGEN	ETHANE	0,0270	0	-			
Export as a PSF file	NITROGEN	PROPANE	0,0763	0			Import binaries	
🖂 Diagrams	NITROGEN	n-BUTANE	0,07	0	-		🐨 Clear all binaries	
Residue	NITROGEN	n-PENTANE	0.0878	0	-		Estimate binaries	
	NITROGEN	n-HEXANE	0,1496	0				
Export as a PVT file	NITROGEN	n-HEPTANE	0.1422	0			Save the binaries	
Stream	NITROGEN	n-OCTANE	0	0				
Sigma profiles	METHANE	ETHANE	-0,0078	0				
	METHANE	PROPANE	0,009	0			Unit	
	METHANE	n-BUTANE	0,0056	0			Ψ.	
MODIFICATIONS — 🔍 🔻	METHANE	n-PENTANE	0,019	0			_	
CONFIGURATION	METHANE	n-HEXANE	0,0374	0			parameters will be ignored	
	METHANE	n-HEPTANE	0,0307	0			parameters are automaticcaly loaded	
Name	METHANE	n-OCTANE	0,0448	0				
[New calculator]	ETHANE	PROPANE	-0,0022	0				
Comments	ETHANE	n-BUTANE	0,0067	0				
	ETHANE	n-PENTANE	0,0056	0				
	ETHANE	n-HEXANE	-0,0156	0				
Calculator type	ETHANE	n-HEPTANE	0,0041	0		-		Click on "OK" to validate
Native 🔻								Click on "OK" to validate
Show the expert mode	Not supplied	Supplied	Imported	Estimated	Error			
	Comments :							
							Ok Cancel	

Your thermodynamic calculator is now defined:

- Components
- Thermodynamic model
- Binary interaction parameters (if necessary)

17



Repeat the operation for all the modules:

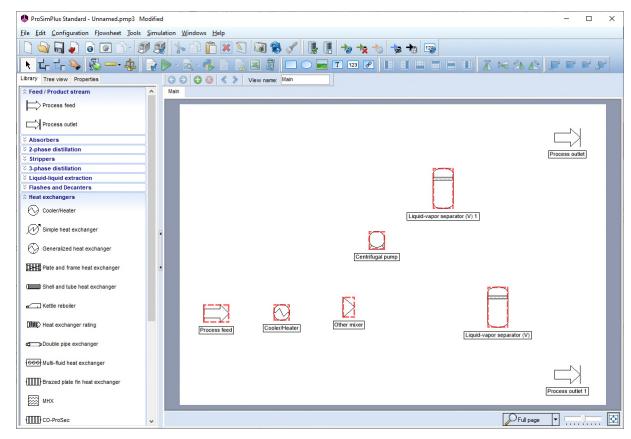
1. Click to select a unit operation

2. Move the mouse on to the drawing sheet and reach the desired position

3. Click again, to release the unit. Operating parameters of the unit operation can be set at any time



A comprehensive set of features allows you to resize, rotate, reposition, align, etc. the element on the drawing area



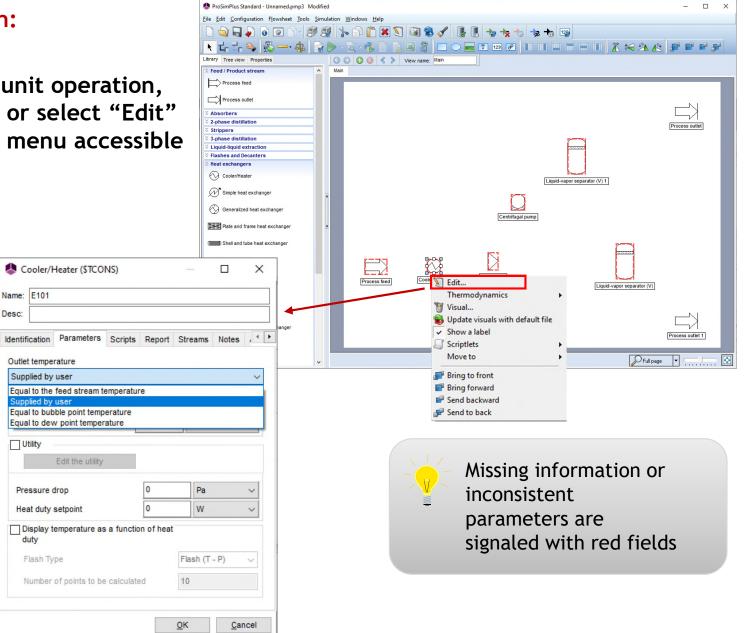
Configure each unit operation:

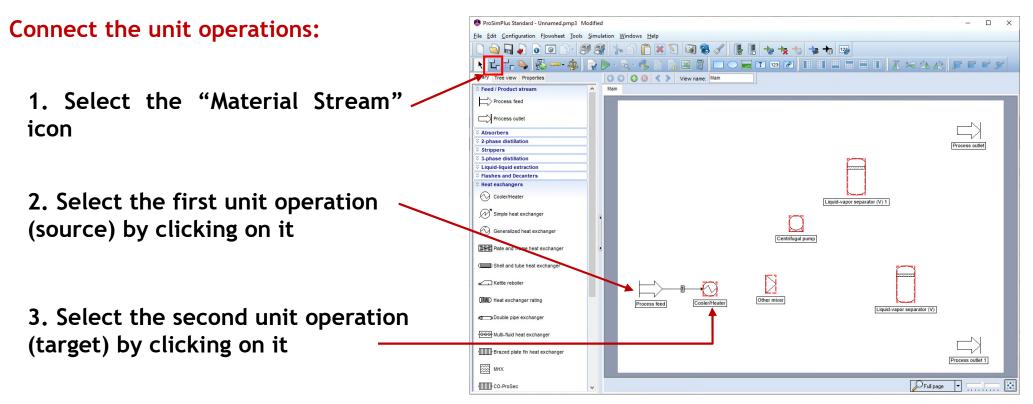
1. To configure a unit operation, double click on it or select "Edit" in the drop-down menu accessible by a right-click

Desc:

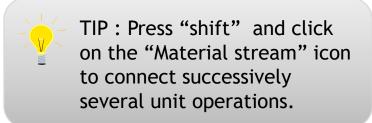
Utility

duty





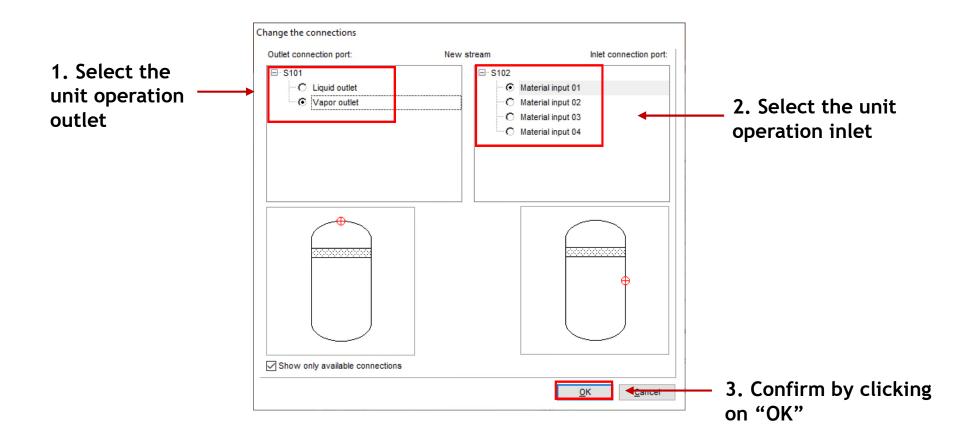
4. Both unit operations are automatically connected





Material streams can be colored in order to ease the reading of the flowsheet. Right click on it to access this feature.

When several connections are available, the following window appears allowing to select the right connection point:

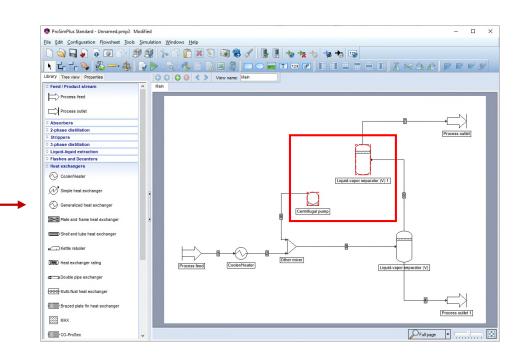


STEP #4: Run the simulation

Checking the flowsheet:

 At the flowsheet level, you can easily verify the consistency of your connections. If for a unit operation, a connection is missing it is identified with a red square. Placing your mouse on the unit operation will display a warning message

 If the simulation is run and an error is detected, a warning message will – appear, with the name of the incorrect unit operation



01 Some connections are missing or some data related to streams are missing or	S102 Some co incorrec	-	or some data rel	ated to streams are miss	ing or
Some connections are missing or some data related to streams are missing or	P101				
incorrect.		-	or some data rel	ated to streams are miss	ing or

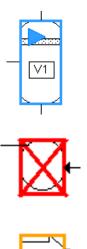
STEP #4: Run the simulation

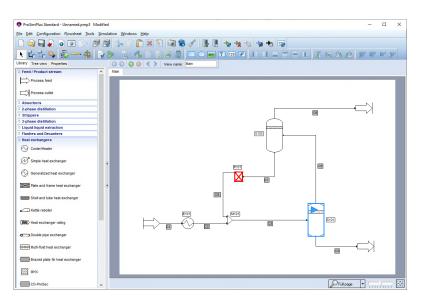
Click on the green arrow or press "F9" to run the simulation



During the calculation, different symbols and indications will appear and disappear in the *"Simulation progress"* window and in the drawing area:

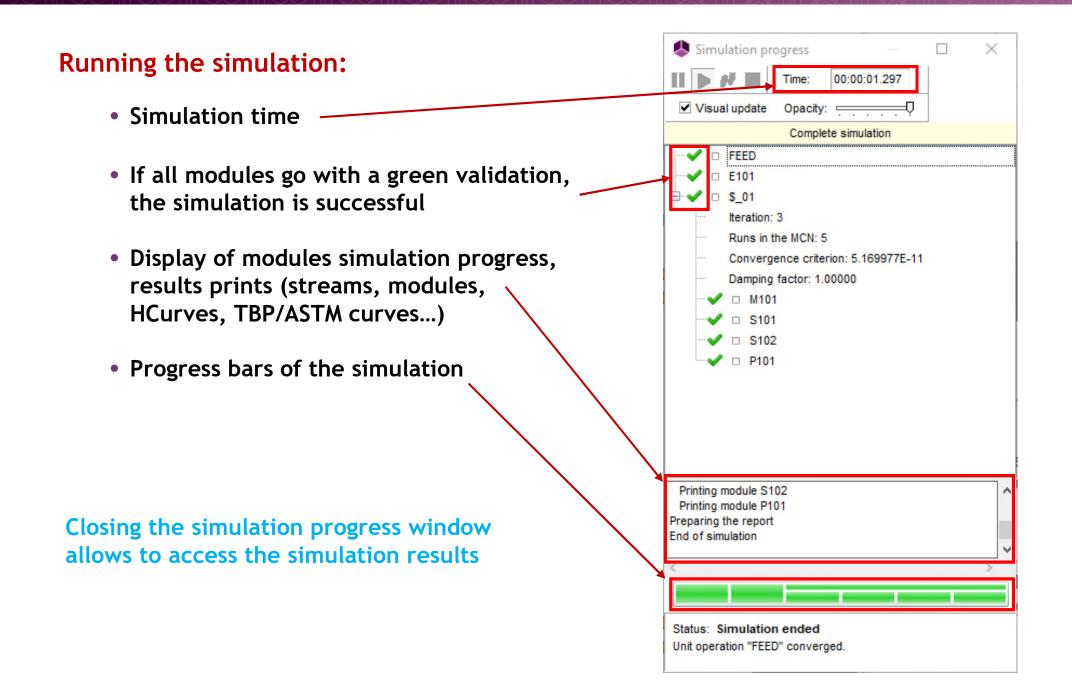
- A blue question mark indicates that the module has not been calculated yet
- A blue arrow indicates that calculation is in progress
- A green validation mark indicates that the module has been correctly calculated
- A red cross indicates a convergence error
- ▲ A yellow frame indicates a warning on the module results





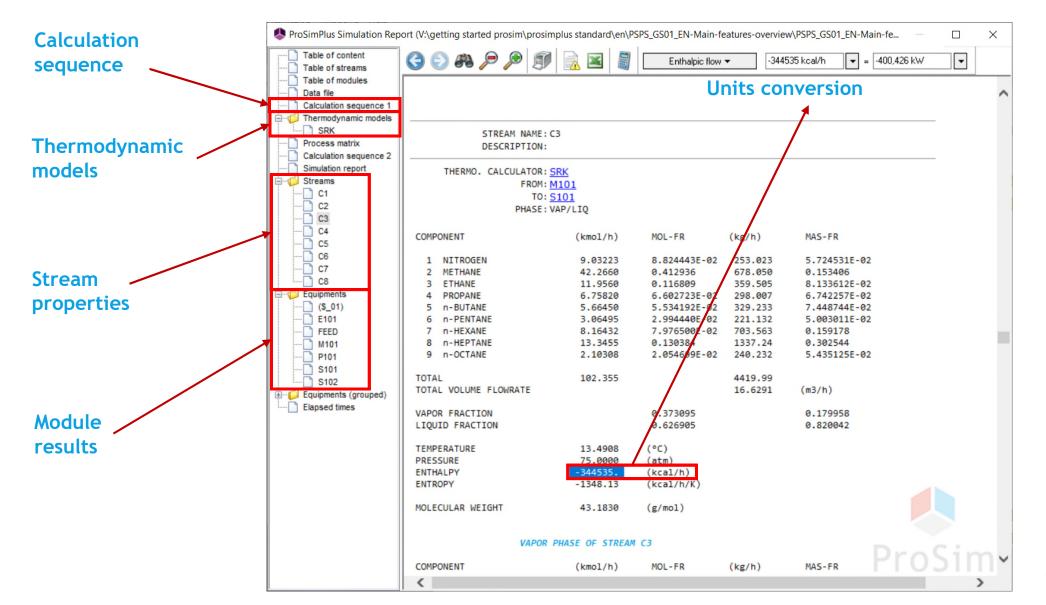
	ogress		-		×
II 🕨 🖋 📕	Time:	00:00:	08.797		
Visual update	Opacity	y: 🚍			
	Comple	ete simula	ation	_	
FEED					
🗸 🗸 🗆 🖌					
🖻 🔀 🗆 \$01					
🛛 🔀 🗆 P101					
💜 🗆 M101					
🗝 📫 🖬 🖬					
2 D S102					
Initialized streams - C7 Receiving calculation Simulation in progres	sequen	ice			
- C7 Receiving calculation Simulation in progres	sequen	ice			>
- C7 Receiving calculation Simulation in progres	sequen	ICE			>

STEP #4: Run the simulation



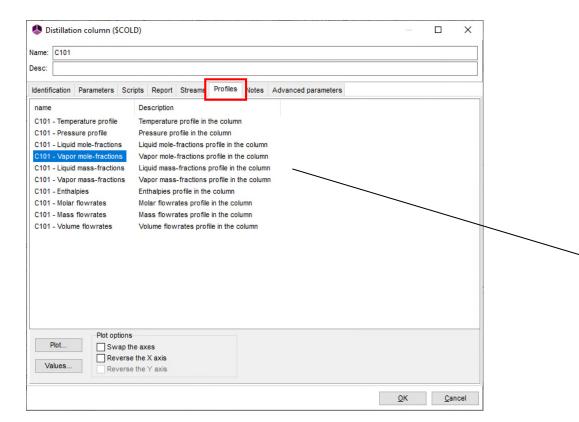


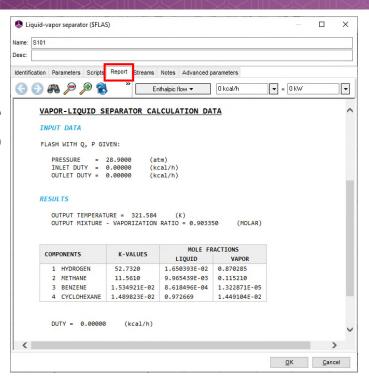
An HTML report is automatically generated and gives you a convenient access to the results:

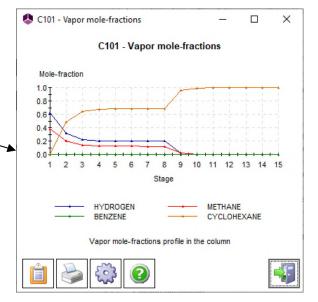


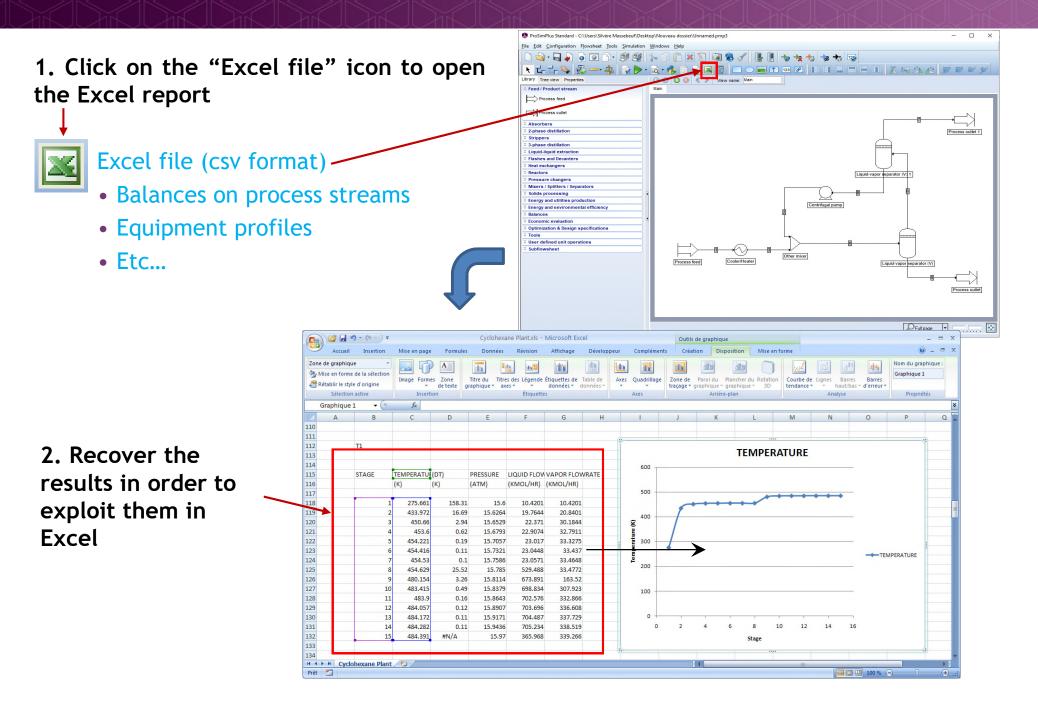
Unit operations

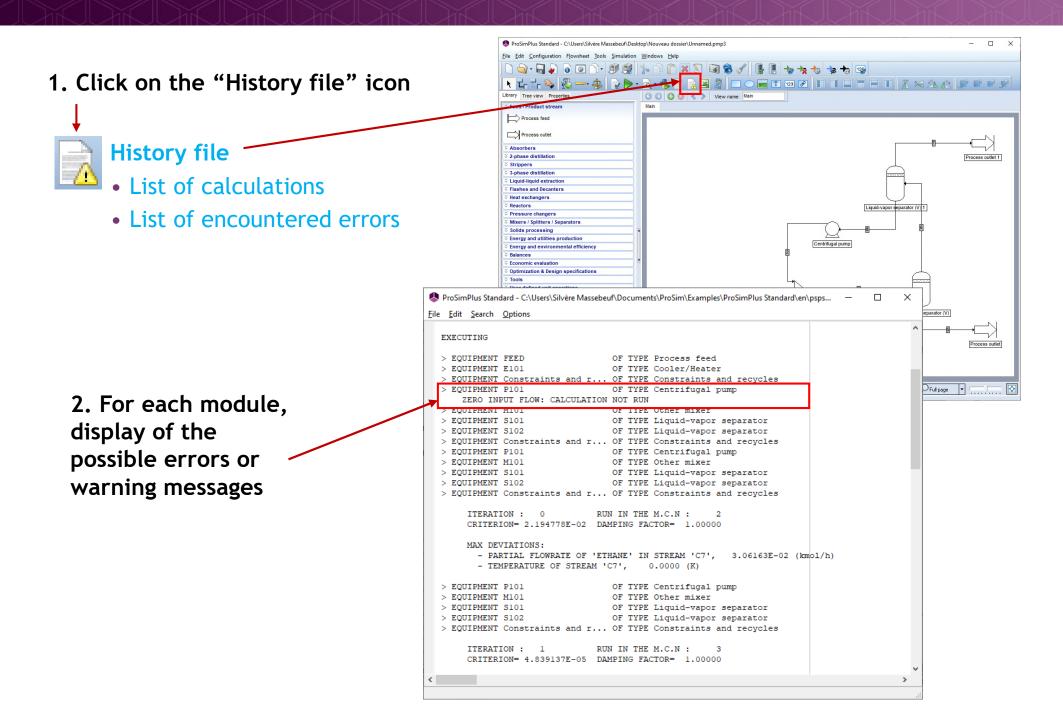
- You can double-click on any module of the flowsheet, and then click on the "Report" tab to access the results for this specific module.
- For some modules (columns for example), a "Profiles" tab is also available.

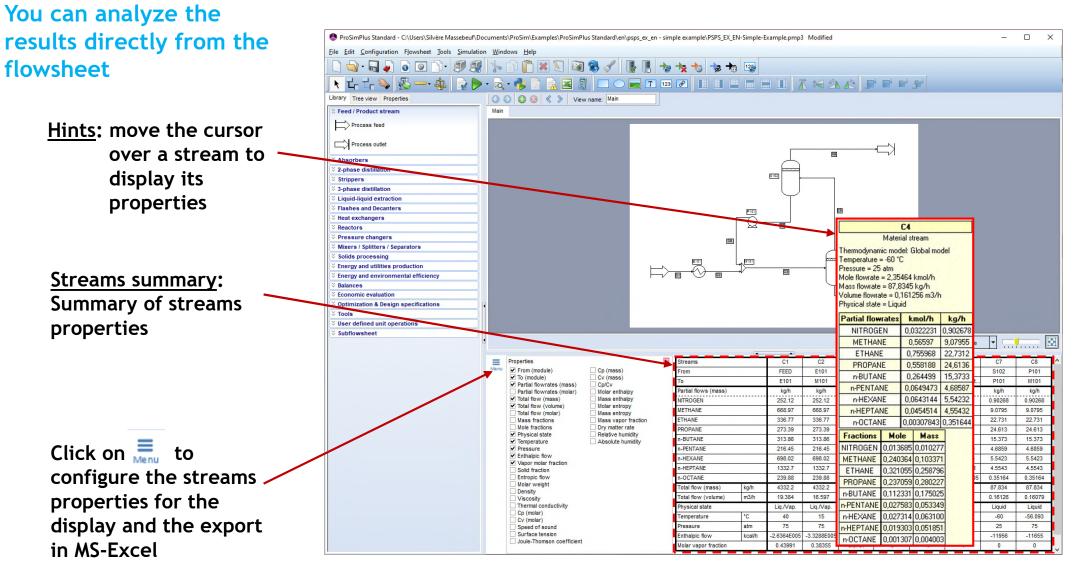




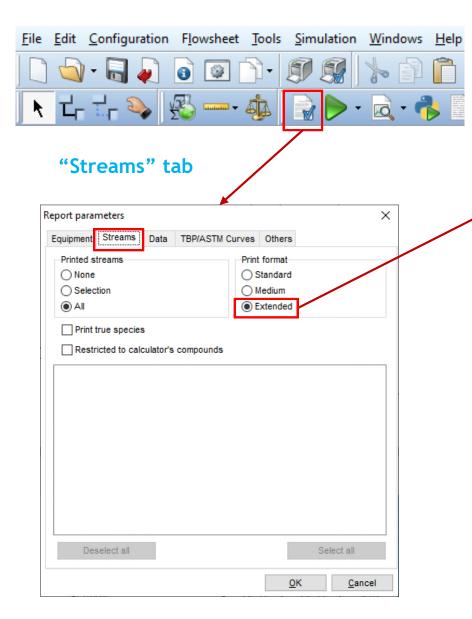








Streams summary: Displaying physical properties



By default, all the physical properties are calculated

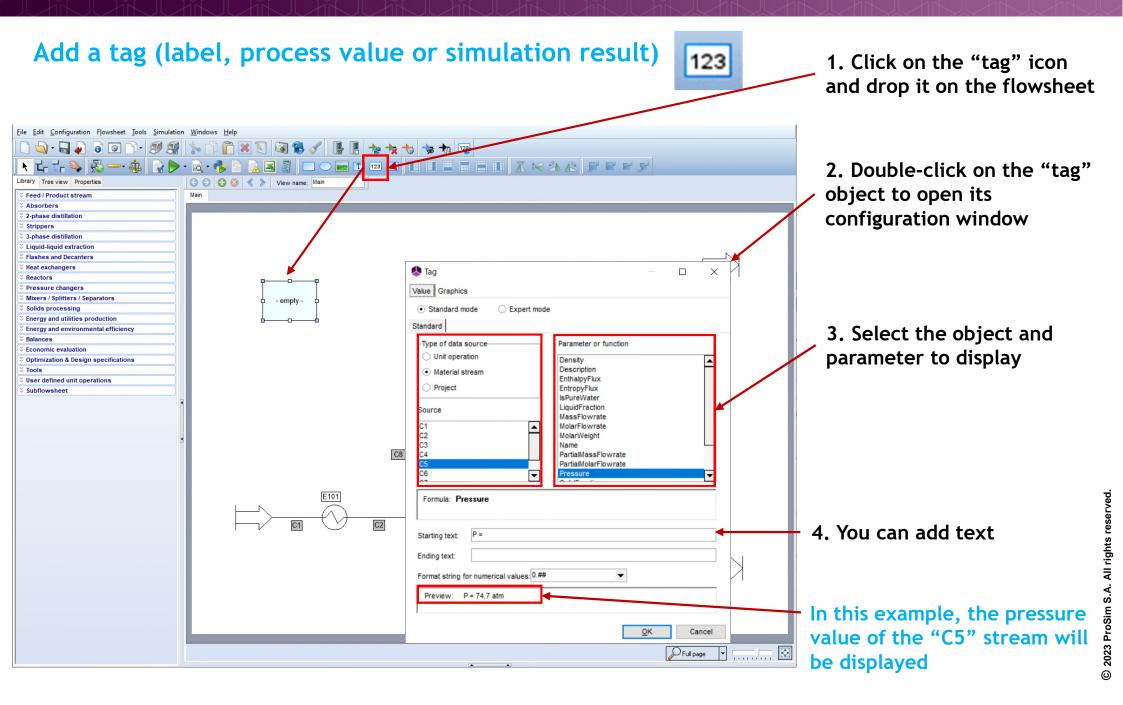
Streams		C1	C2	C3	C4	C5	C6	C7	C8
From		FEED	E101	M101	S101	S101	S102	S102	P101
То		E101	M101	S101	Process out	S102	Process out	P101	M101
Total flow (mass)	kg/h	4332.2	4332.2	4420	3622.6	797.37	709.54	87.835	87.835
Total flow (volume)	otal flow (volume) m3/h		16.597	16.629	6.4803	10.211	21.561	0.16126	0.16079
Physical state		Liq./Vap.	Liq./Vap.	Liq./Vap.	Liquid	Vapor	Vapor	Liquid	Liquid
Temperature °C		40	15	13.491	13.451	13.451	-60	-60	-56.093
Pressure atm		75	75	75	74.7	74.7	25	25	75
Enthalpic flow kcal/h		-2.6364E005	-3.3288E005	-3.4453E005	-3.2579E005	-18746	-32320	-11956	-11655
lolar vapor fraction		0.43991	0.38355	0.37309	0	1	1	0	0
Density	kg/m3	223.49	261.02	265.8	559.02	78.087	32.908	544.69	546.26
Viscosity	Pa.s	(*)	(*)	(*)	0.00019512	1.4091E-005	9.6913E-006	0.00017653	0.0001776
Thermal conductivity	W/m/K	(*)	(*)	(*)	0.12498	0.039226	0.026939	0.14875	0.1497
Cp (mass)	J/kg/K	(*)	(*)	(*)	2371.2	2432.3	2118.2	2449.9	2414.9

Physico-chemical properties are printed in the grid only for monophasic streams liquid or vapor

Physico-chemical properties for di- or triphasic streams are available in the report

Print format "Standard" or "Medium":

Streams		C1	C2	C3	C4	C5	C6	C7	C8
From		FEED	E101	M101	S101	S101	S102	S102	P101
То		E101	M101	S101	Process out	S102	Process out	P101	M101
Total flow (mass) kg/h		4332.2	4332.2	4420	3622.6	797.37	709.54	87.835	87.835
Total flow (volume) m3/h									
Physical state		Liq./Vap.	Liq./Vap.	Liq./Vap.	Liquid	Vapor	Vapor	Liquid	Liquid
Temperature °C		40	15	13.491	13.451	13.451	-60	-60	-56.093
Pressure atm		75	75	75	74.7	74.7	25	25	75
Enthalpic flow kcal/h		-2.6364E005	-3.3288E005	-3.4453E005	-3.2579E005	-18746	-32320	-11956	-11655
Molar vapor fraction		0.43991	0.38355	0.37309	0	1	1	0	0
Density kg/m3		(*)	(*)	(*)	(*)	(*)	(*)	(*)	(*)
Viscosity	Pa.s	(*)	(*)	(*)	(*)	(*)	(*)	(*)	(*)
Thermal conductivity	W/m/K	(*)	(*)	(*)	(*)	(*)	(*)	(*)	(*)
Cp (mass)	J/kg/K	(*)	(*)	(*)	(*)	(*)	(*)	(*)	(*)



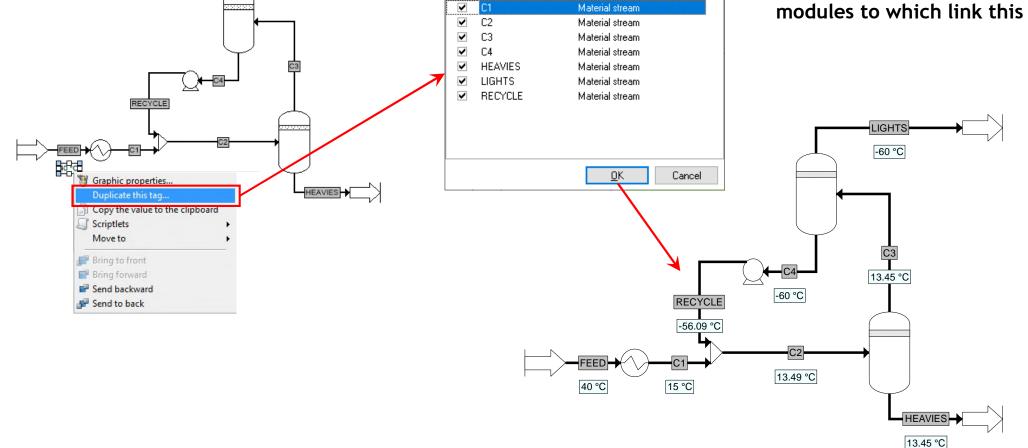
Duplicate a tag for a stream or a module property

IGHTS



- 1. Right click on the "tag"
- 2. Chose "Duplicate the tag"

3. Select the streams od the modules to which link this tag



🕭 Attach to

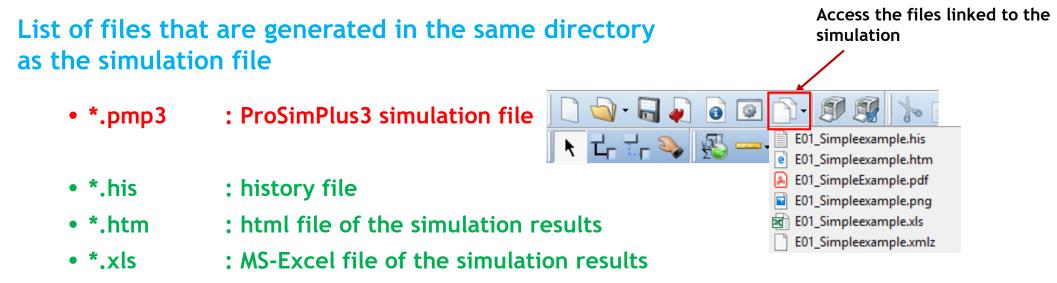
v

Name

_

Туре

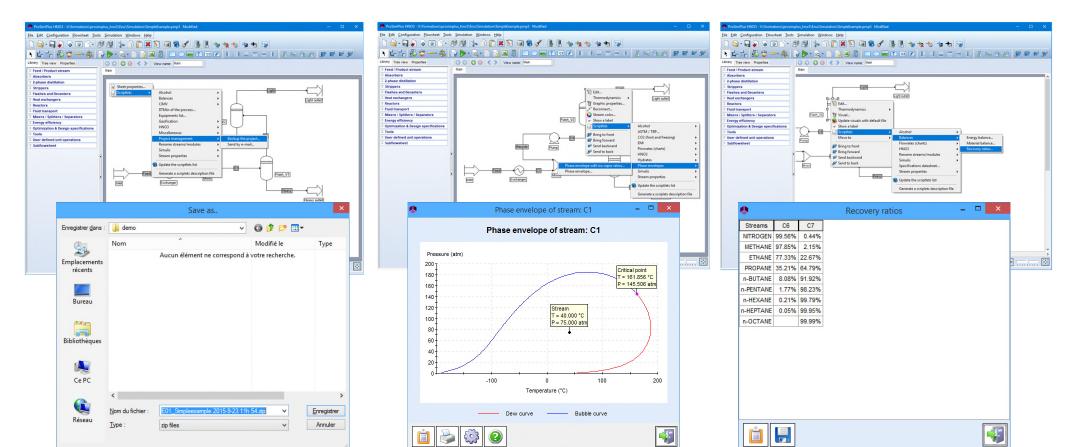
Х



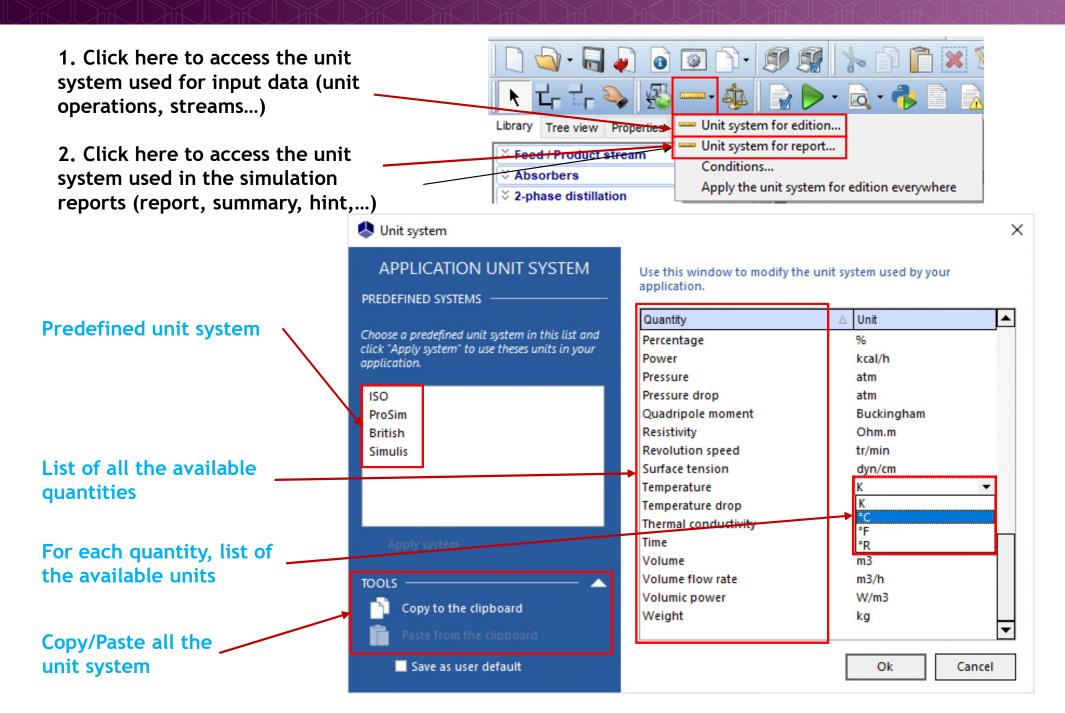
- *.xmlz : results file corresponding to the summary grid
- *.don : data file with the generated keywords
- *.sim : data file with the generated keywords in restart mode
- *.tem : temporary file which manages the restart mode
- *.views : file which manages the graphical interface (flowsheet printing)
- ...
- *.~: backup copy of all the previous files

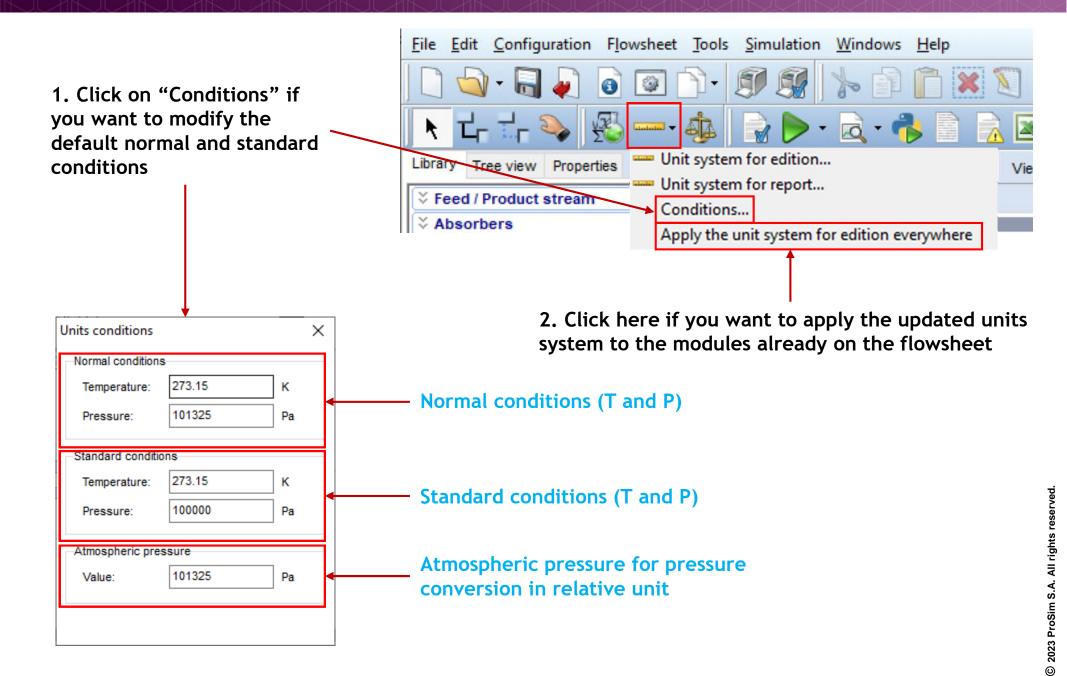
"Scriptlets": right click on an object (project, stream, module, set of modules) to access specific scriptlets dedicated to results analysis

Project: Backup the project, Send by email, Material balance, Alcohol properties, Stream color and thickness... Stream: Properties, Calculation service, Combustion, Graphs, Phase envelope... Module(s): Material balance, Recovery ratio, Graphs, Specification data sheet (Columns, heat exchanger...), Columns export...



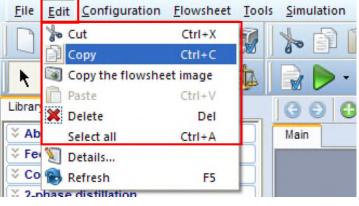
STEP #7: Graphical User Interface





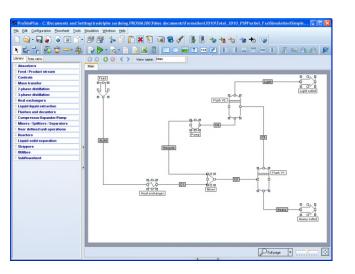
You can apply following functions on one or more unit operations:

- Cut (CTRL+ X)
- Copy (CTRL+ C)
- Paste
- (CTRL+ V)
- Select all (CTRL+ A)

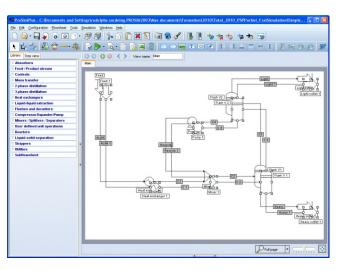


Example:

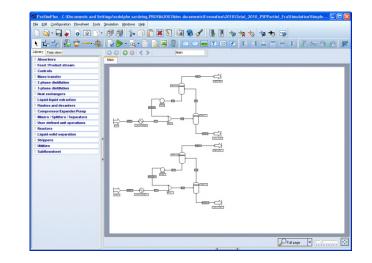
1. Press "CTRL+A" to select all the units in the flowsheet



2. Press "CTRL+C" then "CTRL+V" to duplicate the flowsheet

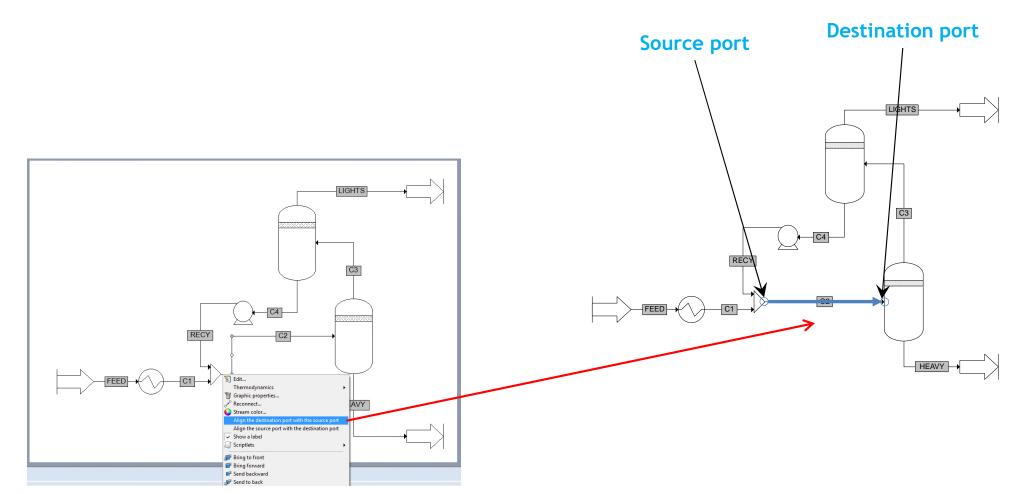


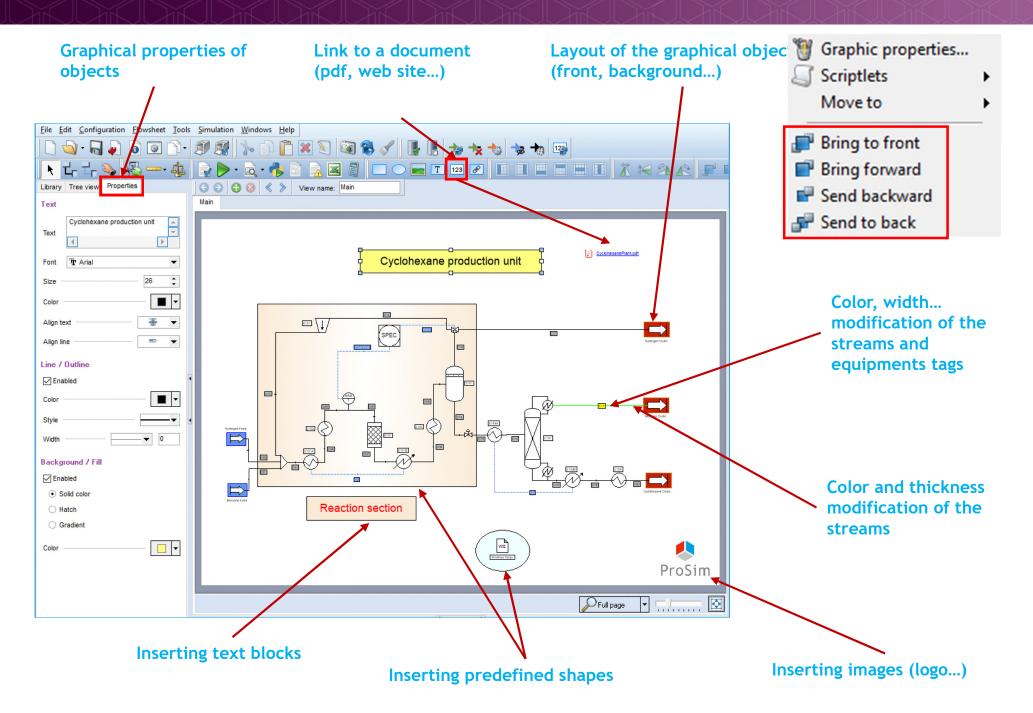
3. Move the new flowsheet and run the simulation (all unit operations parameters are also copied)



You can obtain rectilinear lines:

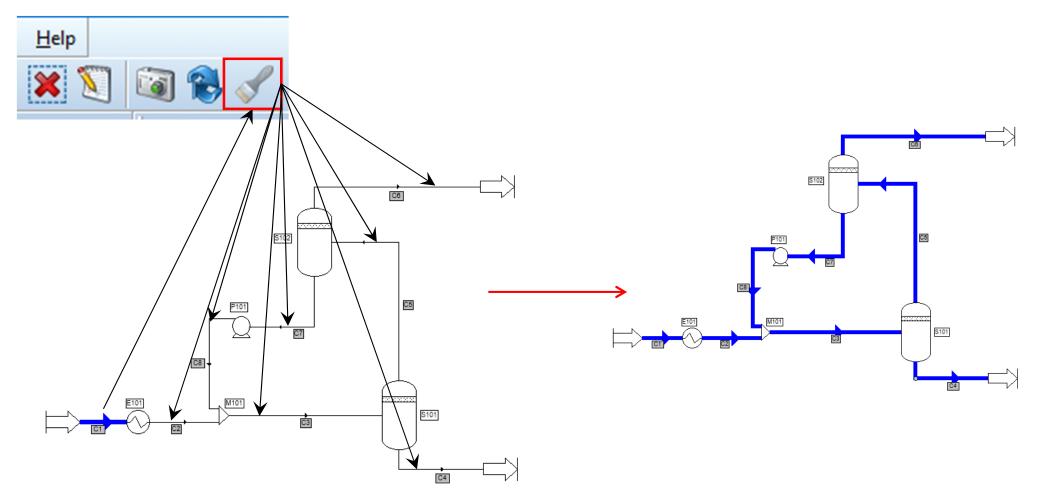
- 1. Right click on the stream
- 2. Select:
 - Align the destination port with the source port
 - Align the source port with the destination port





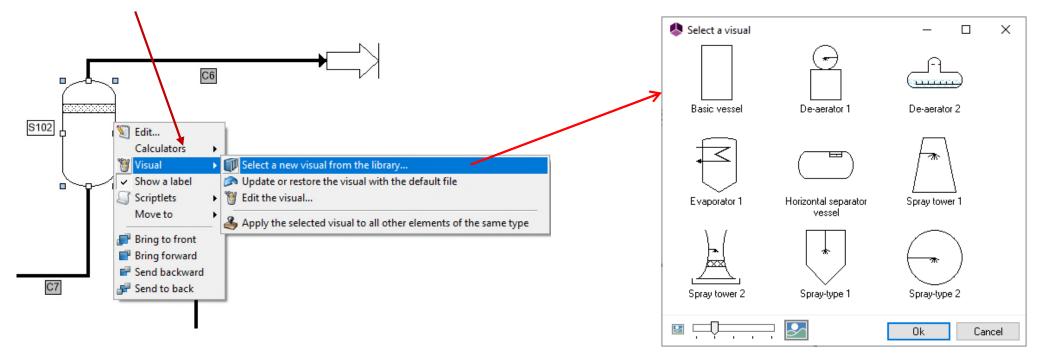
You can reproduce the graphical aspect of the selected item (stream, label, form) on other elements

- 1. Click on the element from which you want to reproduce the graphical aspect
- 2. Click on the "Paint brush" icon 🖌
- 3. Click on the element for which you want to change the graphical aspect



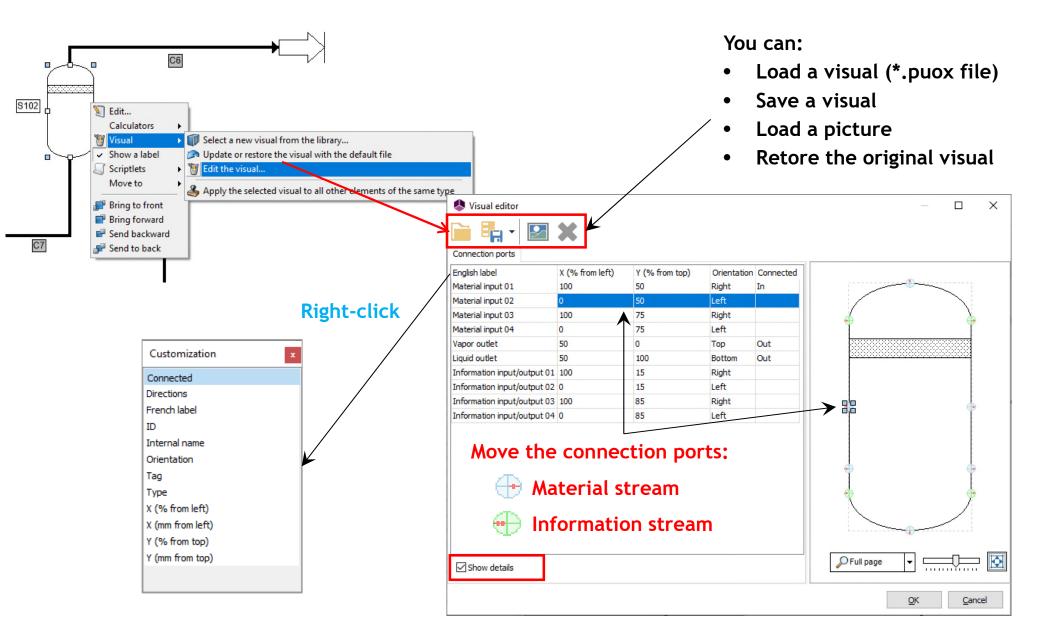
You can modify the icon by another picture and modify the connection ports

1. Done a right click on the module, then, select "Visual"



- 2. You can:
- Select a new visual from the library: possibility to choose a visual in the library of visuals
- Update or restore the visual with the default file
- Edit the visual: possibility to create your visuals and to save them in the library to be able to reuse them
- Apply the selected visual to all other elements of the same type

Visual: you can modify the connection ports (right click on the module)



You can create zoom a flowsheet

Feed / Product stream

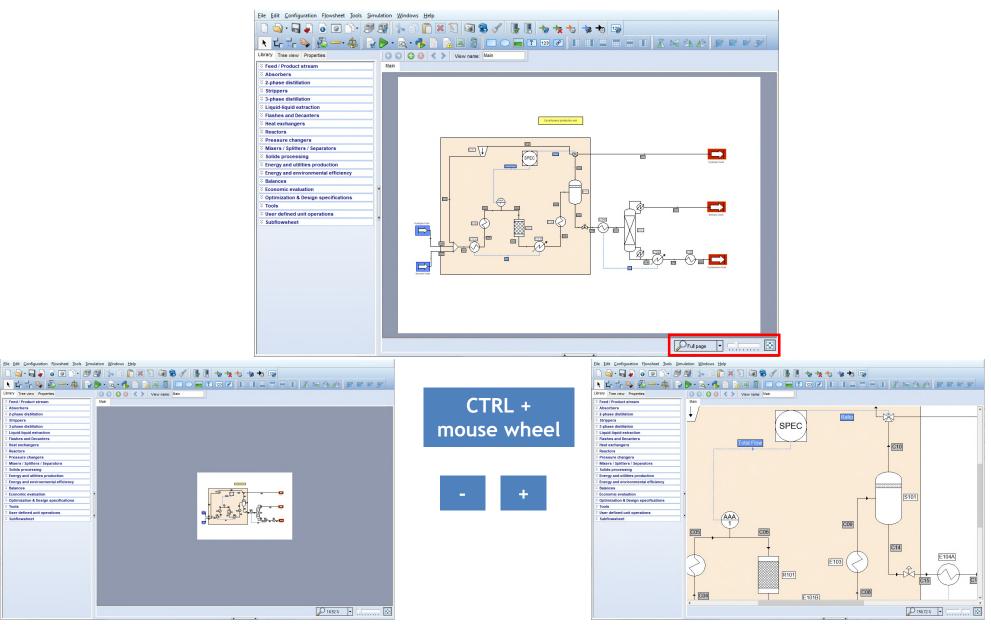
Strippers 3-phase distillation Liquid-liquid extraction

Flashes and Decanters Heat exchangers

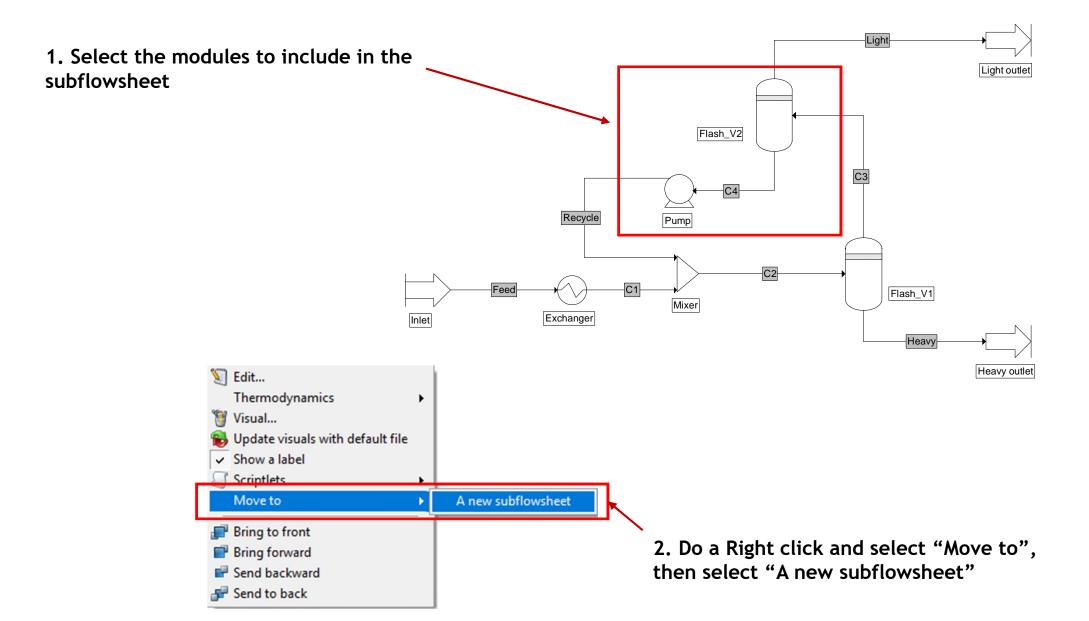
Absorbers 2-phase distill

Economic evi

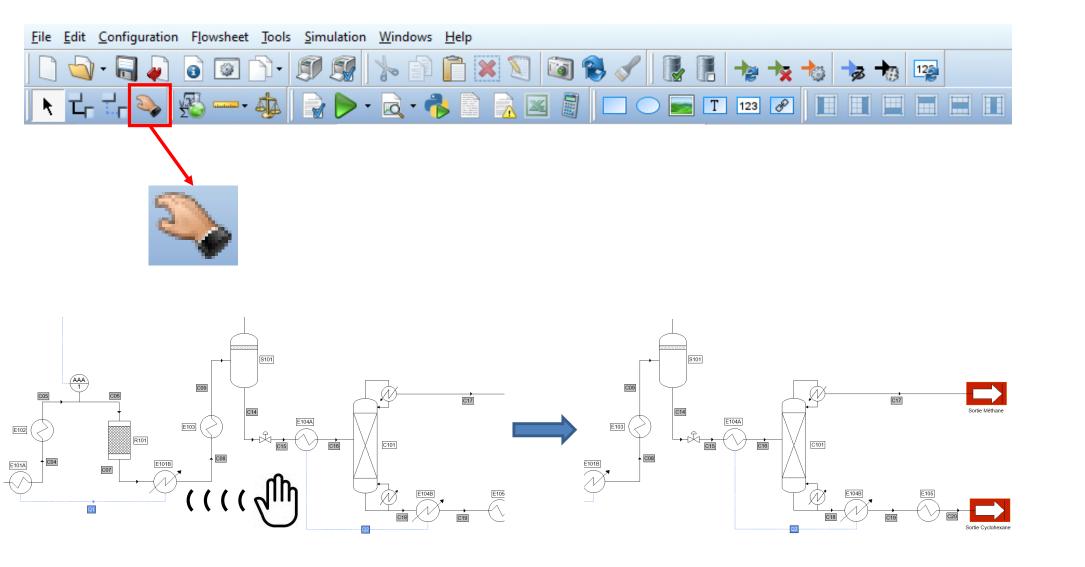
Subflowsheet

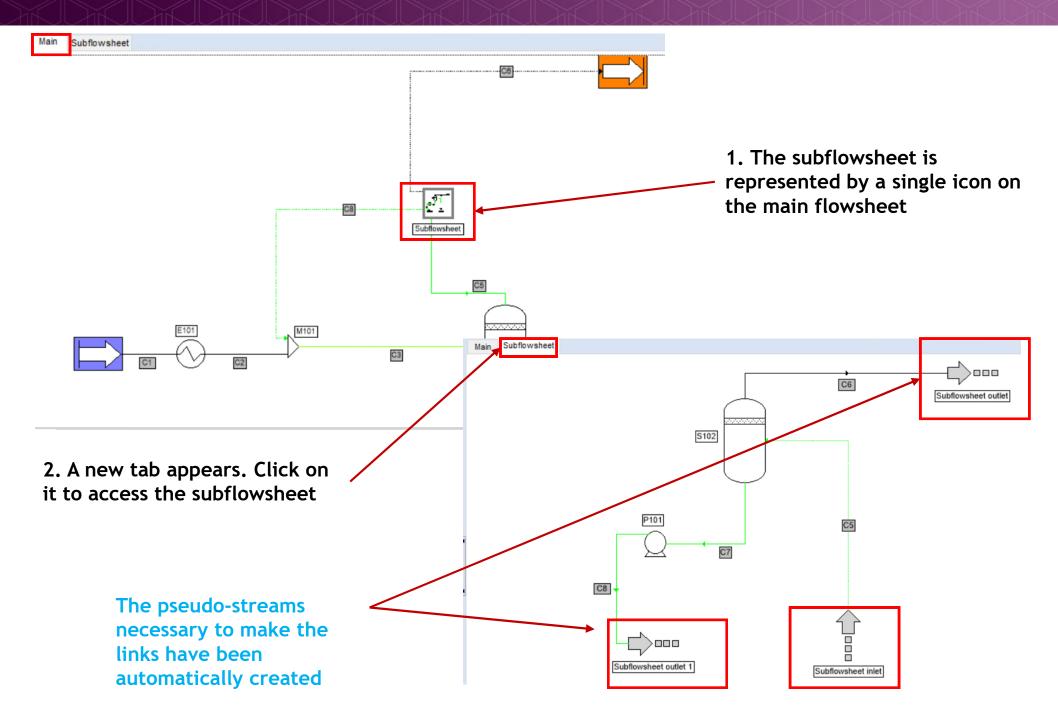


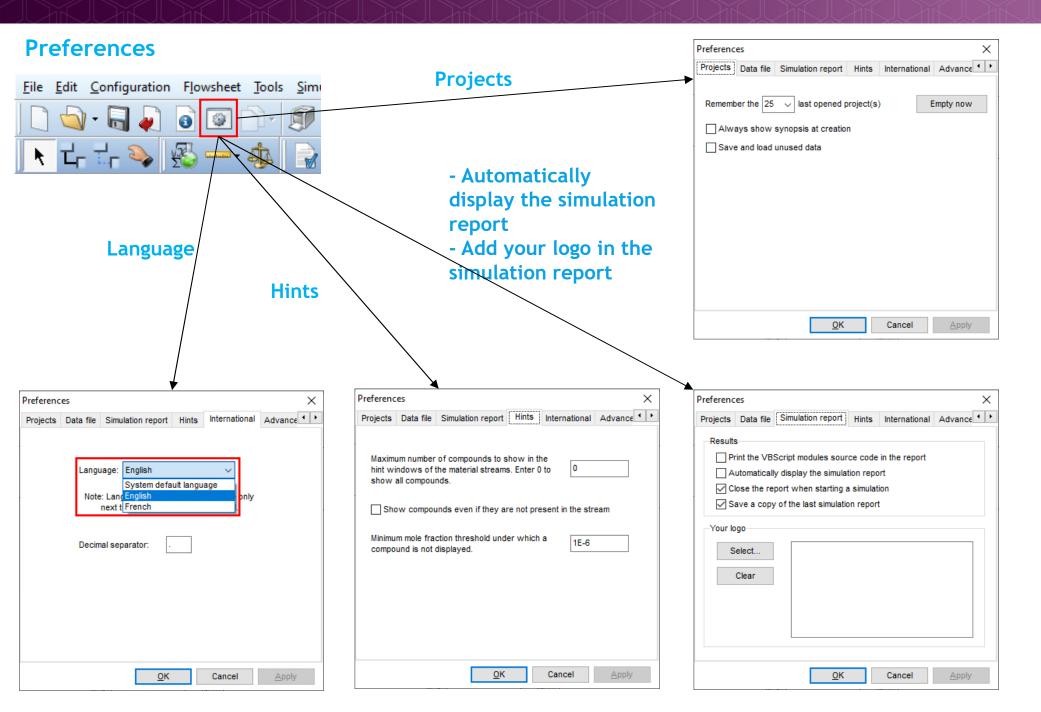
Organization of the PFD: You can create subflowsheets

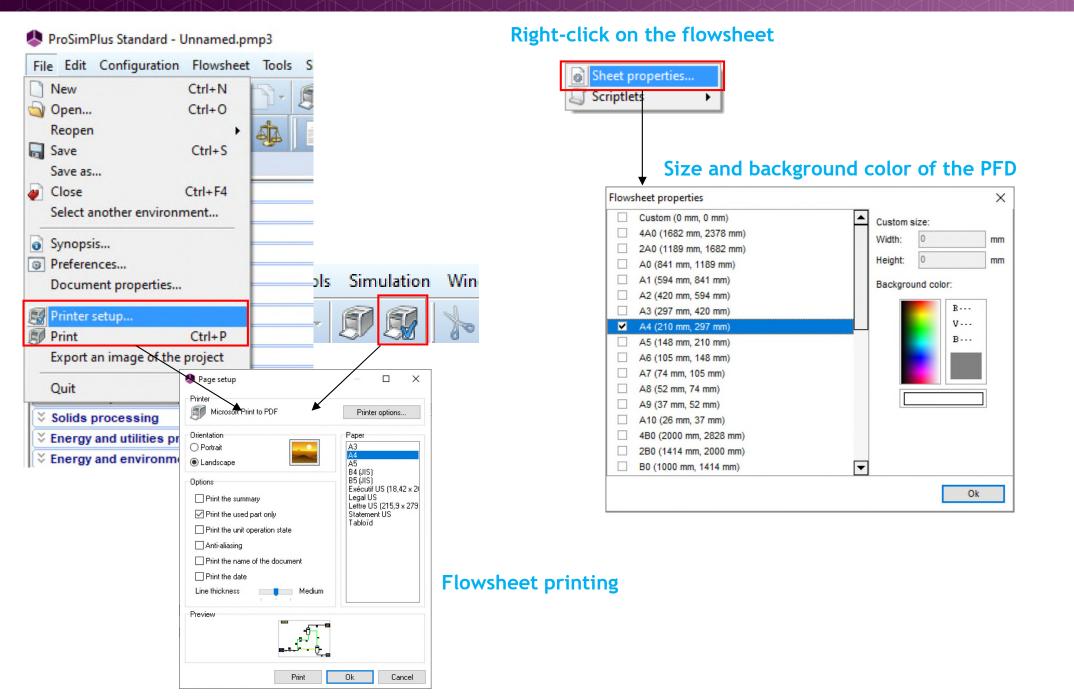


Once zoomed you can move a flowsheet









© 2023 ProSim S.A. All rights reserved.







ProSim SA 51, rue Ampère Immeuble Stratège A F-31670 Labège France

2: +33 (0) 5 62 88 24 30

www.prosim.net info@prosim.net

ProSim, Inc. 325 Chestnut Street, Suite 800 Philadelphia, PA 19106 U.S.A.

***:** +1 215 600 3759